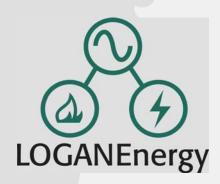
# W9132T-05-C-0031



U.S. Army Engineer Research and Development Center, Communications Facility, Fort Hood, Texas Midpoint Project Report

Proton Exchange Membrane (PEM) Fuel Cell Demonstration Of Domestically Produced PEM Fuel Cells in Military Facilities

US Army Corps of Engineers Engineer Research and Development Center Construction Engineering Research Laboratory Broad Agency Announcement CERL-BAA-FY04

#### Headquarters:

1080 Holcomb Bridge Rd Suite 100-175 Roswell, GA 30076 Ph (770) 650-6388 U.S. Army, Fort Hood, TX

May 30, 2007

#### California:

6370 Split Rock Ave 29 Palms, CA 92277 Ph (760) 367-5005

#### **Executive Summary**

Under terms of its FY'04 DOD PEM Demonstration Contract with ERDC/CERL, LOGANEnergy has installed and operates two Plug Power GenCore 5kWe standby fuel cell power plants at the Fort Hood airfield communications center, Remote Service Center (RSC4). For the one-year demonstration, the units are attached directly to the facility's DC bus to enhance critical power availability. However, the system is also configured to independently test and evaluate the reliability of the GenCore without diminishing its utility. Fort Hood will not bear any cost burden in the project.

The FAA POC for this project is:

Mr. Robert L Kennedy Program Manager, Fort Hood DPW Bldg 4219, 77<sup>th</sup> & Warehouse Ave. Fort Hood, TX 96544-5028

Bus: 254-287-8714 Bus Fax: 254-287-2718 robert.kennedy@us.army.mil

# **Table of Contents**

| EXECU | JTIVE SUMMARY                                 | 2  |
|-------|---|----|
| 1.0   | DESCRIPTIVE TITLE                             | 4  |
| 2.0   | NAME, ADDRESS AND RELATED COMPANY INFORMATION | 4  |
| 3.0   | PRODUCTION CAPABILITY OF THE MANUFACTURER     | 4  |
| 4.0   | PRINCIPAL INVESTIGATOR(S)                     | 5  |
| 5.0   | AUTHORIZED NEGOTIATOR(S)                      | 5  |
| 6.0   | PAST RELEVANT PERFORMANCE INFORMATION         | 5  |
| 7.0   | HOST FACILITY INFORMATION                     | 6  |
| 8.0   | FUEL CELL INSTALLATION                        | 6  |
| 9.0   | ELECTRICAL SYSTEM                             | 8  |
| 10.0  | THERMAL RECOVERY SYSTEM                       | 9  |
| 11.0  | DATA ACQUISITION SYSTEM                       | 9  |
| 12.0  | FUEL SUPPLY SYSTEM                            | 10 |
| 13.0  | INSTALLATION COSTS                            | 10 |
| 14.0  | ACCEPTANCE TEST                               | 10 |
| APPE  | NDIX  | 11 |

# Proposal – Proton Exchange Membrane (PEM) Fuel Cell Demonstration of Domestically Produced Residential PEM Fuel Cells in Military Facilities

#### 1.0 Descriptive Title

LOGANEnergy Corp. Small Scale PEM 2004 Demonstration Project at Fort Hood, TX airfield communications facility.

## 2.0 Name, Address and Related Company Information

**LOGANEnergy Corporation** 

1080 Holcomb Bridge Road BLDG 100- 175 Roswell, GA 30076 770-650- 6388

DUNS 01-562-6211 CAGE Code 09QC3 TIN 58-2292769

LOGAN specializes in planning, developing, and maintaining fuel cell projects. In addition, the company works closely with manufacturers to implement their product commercialization strategies. Over the past decade, LOGAN has analyzed hundreds of fuel cell applications. The company has acquired technical skills and expertise by designing, installing and operating over 30 commercial and small-scale fuel cell projects totaling over 7 megawatts of power. These services have been provided to the Department of Defense, fuel cell manufacturers, utilities, and other commercial customers. Presently, LOGAN supports 30 PAFC and PEM fuel cell projects at 21 locations in 12 states, and has agreements to install 22 new projects in the US and the UK over the next 18 months.

# 3.0 <u>Production Capability of the Manufacturer</u>

Plug Power manufactures a line of PEM fuel cell products at its production facility in Latham, NY. The facility produces three lines of PEM products including the 5kW GenSys5C natural gas unit, the GenSys5P LP Gas unit, and the GenCor 5kW standby power system. The current facility has the capability of manufacturing 10,000 units annually. Plug will support this project by providing remote monitoring, telephonic field support, overnight parts supply, and customer support. These services are intended to enhance the reliability and performance of the unit and achieve the highest possible customer satisfaction. Vincent Cassala is the Plug Power point of contact for this project. His phone number is (518) 782-7700, and his email address is Vincent\_cassala@plugpower.com.

## 4.0 <u>Principal Investigator(s)</u>

Name Chris Davis Keith Spitznagel

Title Chief Operating Officer Vice President Market Engagement

 Company
 Logan Energy Corp.
 Logan Energy Corp.

 Phone
 770-650-6388 ext. 101
 860-210-8050

 Fax
 770-650-7317
 770-650-7317

Email samlogan@loganenergy.com kspitznagel@loganenergy.com

#### 5.0 <u>Authorized Negotiator(s)</u>

Name Chris Davis Keith Spitznagel

Title Chief Operating Officer Vice President Market Engagement

 Company
 Logan Energy Corp.
 Logan Energy Corp.

 Phone
 770-650-6388
 860-210-8050

 Fax
 770-650-7317
 770-650-7317

Email <u>samlogan@loganenergy.com</u> <u>kspitznagel@loganenergy.com</u>

#### 6.0 Past Relevant Performance Information

a) Contract: PC25 Fuel Cell Service and Maintenance Contract #X1237022

Merck & Company Ms. Stephanie Chapman Merck & Company Bldg 53 Northside Linden Ave. Gate Linden, NJ 07036 732-594-1686

Four-year PC25 PM Services Maintenance Agreement.

In November 2002 Merck & Company issued a four-year contract to LOGAN to provide fuel cell service, maintenance and operational support for one PC25C fuel cell installed at their Rahway, NJ plant. During the contract period the power plant has operated at 94% availability.

b) Contract: A Partners LLC Commercial Fuel Cell Project Design, Installation and 5-year service and maintenance agreement on 600kW UTC PC25 power block. Contract # A Partners LLC, 12/31/01

Mr. Ron Allison A Partner LLC 1171 Fulton Mall Fresno, CA 93721 559-233-3262 c) Contract: At Gulfport, MS U.S. Navy facility, executed a service contract to maintain a 200 kW PC25 phosphoric acid fuel cell power plant.

Reliant Energy PO Box 4300 Houston, TX 77210-430 713-207-6199

## 7.0 <u>Host Facility Information</u>

Fort Hood is the largest active duty armored post in the United States Armed Services, supporting two full armored divisions. Fort Hood rests in the 'hill and lake' country of Central Texas between Killeen and Copperas Cove and is approximately 60 miles north of the capital city of Austin, 50 miles south of Waco, 160 miles south of Dallas, and 150miles north of San Antonio. Fort Hood covers a total of 339-square miles. In addition to the 1st Cavalry Division and 4th **Infantry Division** (Mechanized), Fort Hood is also residence for: 13th Corps Support Command,



Figure 1. Airfield area at Fort Hood

Headquarters Command III Corps, 3rd Signal Brigade, 13th Finance Group, 3rd Personnel Group, 89th Military Police Brigade, 504th Military Intelligence Brigade, 3rd Air Support Operations Group, TRADOC Test and Experimentation Command (TEXCOM), 21st Cavalry Brigade (Air Combat), Medical Dept. Activity (MEDDAC), and Dental Activity (DENTAC).

# 8.0 Fuel Cell Installation

The fuel cells were installed near Building 7008 at Hood Army Airfield. This is a communications facility, Remote Service Center 4 (RSC4). The communications system has battery backup power that is estimated to last 4 hours or less but there is no backup generation on site. Figure 2 shows the RSC4 site prior to installation of the fuel cells.

Exact placement of the fuel cells was made after consideration of Force Protection, Fire



Figure 2. Site - Prior to Construction

Department, and access issues. The units were located 15 feet away from the RSC4 building. After initial consideration of placing the units inside the existing fence on the asphalt, the final location outside the fence was selected to allow for easier access of fuel delivery. Supplemental fencing was added (after other construction was complete) to provide access security.

Each fuel cell (GenCore) unit and its associated hydrogen storage module (HSM) were placed on a pre-formed concrete pad as shown in Figure 3. A steel frame was constructed next to the building for mounting electrical enclosures.



Figure 3. Fuel Cells in-place at Site

Figure 4 shows the completed fuel cell site. A small canopy was constructed over the electrical enclosures to provide shade from the hot summer direct sunlight. A fence was added along the east side with gate access on the south side.



Figure 4. Units Installed - Construction Complete

# 9.0 <u>Electrical System</u>

Grid power to the RSC4 facility is supplied via underground distribution. Backup power to the critical loads is supplied by a small bank of batteries that will support the loads for a few hours. The batteries supply a -48 volt DC bus.

The Plug Power GenCore 5kW PEM standby fuel cell power plants selected for this project provides -48 volt DC power to the communications equipment bus located in inside the facility, as shown in Figure 5. With the fuel cells connected to the DC bus, the existing system functions just as it normally does without the fuel cells. However, as a grid outage continues, the existing backup batteries will begin to deplete; causing the bus voltage to lower which will trigger the fuel cells to start. With the fuel cells online, the -48 volts on the bus will be maintained, and the batteries charged, so long as the fuel cells continue to operate.



Figure 5. RSC4 Interior

Connection of the fuel cells' output to the communications bus was accomplished by routing cables in a trench, through the enclosures, and then into the building as shown in Figure 6.



Figure 6. Installation of Electrical Conductors

### 10.0 Thermal Recovery System

Thermal recovery will not be a part of this project.

#### 11.0 <u>Data Acquisition System</u>

Per the requirement for CERL demonstrations, data will be collected to determine compliance with the required 90% availability. For a backup power application such as Fort Hood, this means the fuel cells must start for at least 90% of the events when called upon. Since it is unlikely that actual grid outages will be frequent enough to test the fuel cell response, relays were installed to automatically (and with no disruption to the DC bus) disconnect the fuel cell from the bus and trigger the fuel cell to start off-line from the site DC bus. Controls prevent testing if an actual grid outage is in progress. The automated testing is programmed for the fuel cell to start 3 times per day for 6 days per week. For the daily startups, the fuel cell will run 15, 10, and 10 minutes. One day per week the fuel cell will run for 60 minutes. Data is collected by dialing-in to the fuel cell via telephone lines and downloading the current data. Data parameters include number of starts, kilowatt hours, fuel pressure, and operating time. See monthly summary data in the Appendix.

The fuel cells are also capable of outputting several alarms. One alarm output indicates stop/shutdown conditions. A second alarm output indicates that the fuel cell has started and is operating. Fort Hood wanted this alarm particularly so that, when they receive an alarm for their system that the site is without power, they can immediately check for the alarm to see that the fuel cell is operating. A third alarm output indicates low fuel on-hand. At Fort Hood's request, these three alarms were connected into their communications alarm system which was available at the building. The alarms are observable at the Fort Hood Communication Center which is monitored 24/7.

# 12.0 <u>Fuel Supply System</u>

Each fuel cell unit is equipped with an accompanying HMS which houses six hydrogen cylinders connected in two banks. When one bank of three cylinders is depleted, the unit switches to the other bank of three cylinders. Hydrogen filled cylinders are furnished and replaced as needed by a local industrial gas supplier (AirGas.). LOGANEnergy monitors fuel pressure levels and calls AirGas for delivery as needed.

#### 13.0 <u>Installation Costs</u>

| Fort Hood, TX Communicat | ions Facility PEM Project |
|--------------------------|---------------------------|
|--------------------------|---------------------------|

| Project Utility Rates               |          |             | 1   |           |                 |                  |
|-------------------------------------|----------|-------------|-----|-----------|-----------------|------------------|
| 1) Water (per 1,000 gallons)        |          |             |     |           |                 |                  |
| 2) Utility (per KWH)                |          |             |     |           |                 |                  |
| 3) Hydrogen ( per bottle)           | \$ 50.00 |             |     |           |                 |                  |
| First Cost                          |          |             | Est | imated    | Actual          | Variance         |
| Plug Power 5 kW GenCore 2 ea.       |          |             | \$  | 30,000.00 | \$<br>29,830.00 | \$<br>(170.00)   |
| Shipping                            |          |             | \$  | 3,500.00  | \$<br>600.00    | \$<br>(2,900.00) |
| Installation electrical             |          |             | \$  | 2,480.00  | \$<br>4,235.00  | \$<br>1,755.00   |
| Communications package              |          |             | \$  | 3,140.00  | \$<br>2,935.00  | \$<br>(205.00)   |
| Testing controll package            |          |             | \$  | 2,250.00  | \$<br>7,314.00  | \$<br>5,064.00   |
| Site Prep, labor materials          |          |             | \$  | 450.00    | \$<br>545.00    | \$<br>95.00      |
| Technical Supervision/Start-up      |          |             | \$  | 1,750.00  | \$<br>1,000.00  | \$<br>(750.00)   |
| Total                               |          |             | \$  | 43,570.00 | \$<br>46,459.00 | \$<br>2,889.00   |
| <b>Assume Five Year Simple Payl</b> | oack     |             | \$  | 8,714.00  | \$<br>9,291.80  |                  |
| Forcast Operating Expenses          | Volume   | \$/Hr       |     | \$/ Yr    |                 |                  |
| Hydrogen                            | -        | -           | \$  | 5,174.00  |                 |                  |
| Service                             |          |             | \$  | 2,000.00  |                 |                  |
| Total Annual Operating Cost         |          |             |     |           | \$<br>7,174.00  |                  |
| Economic Summary                    |          |             |     |           |                 |                  |
| Forcast Annual kWH                  |          | 301         |     |           |                 |                  |
| Annual Cost of Operating Power      | Plant    | \$<br>23.82 | kWF | 1         |                 |                  |
| Project Net Operating Cost          |          | \$<br>23.82 | kWF | 1         |                 |                  |

## 14.0 <u>Acceptance Test</u>

A LOGAN technician reported the fuel cell units checked out and were operating properly on June 6, 2006. However, phone lines were not available to allow full normal operation. After phone lines were installed, data collection in fully operational mode began on June 16, 2006.

# <u>Appendix</u>

# 1) Monthly Performance Data

# **UNIT 482**

| Month  | Total<br>Time<br>in<br>Month | Total<br>Run<br>Time<br>During<br>Month | Scheduled Test Periods  (Note 1) |                   | Periods               | Scheduled<br>Starts |    |    | Availability (Note 2) | Reliability (Note 3) | Net<br>Energy<br>Produced |
|--------|------------------------------|---|----------------------------------|-------------------|-----------------------|---------------------|----|----|-----------------------|----------------------|---------------------------|
|        | (Hours)                      | (Hours)                                 | (Hours)<br>Scheduled             | (Hours)<br>Actual | (Hours)<br>Cumulative |                     |    |    | (%)                   | (%)                  | (kWe-hr)                  |
| Jun-06 | 420                          | 11.6                                    | 11.6                             | 11.6              | 11.6                  | 43                  | 43 | 43 | 100.0%                | 100.0%               | 13.9                      |
| Jul-06 | 744                          | 22.2                                    | 22.2                             | 22.2              | 33.8                  | 73                  | 73 | 73 | 100.0%                | 100.0%               | 26.6                      |
| Aug-06 | 744                          | 5.2                                     | 19.5                             | 5.2               | 39.0                  | 77                  | 21 | 20 | 26.7%                 | 95.2%                | 6.2                       |
| Sep-06 | 720                          | 14.2                                    | 19.2                             | 14.2              | 53.2                  | 82                  | 73 | 72 | 74.0%                 | 98.6%                | 17.0                      |
| Oct-06 | 744                          | 21.3                                    | 20.2                             | 20.2              | 73.4                  | 83                  | 84 | 83 | 100.0%                | 98.8%                | 24.2                      |
| Nov-06 | 720                          | 20.0                                    | 19.2                             | 19.2              | 92.6                  | 82                  | 82 | 82 | 100.0%                | 100.0%               | 23.0                      |
| Dec-06 | 744                          | 21.3                                    | 20.2                             | 20.2              | 112.8                 | 83                  | 88 | 83 | 100.0%                | 94.3%                | 24.2                      |
| Jan-07 | 744                          | 21.0                                    | 19.8                             | 19.8              | 132.6                 | 85                  | 83 | 82 | 100.0%                | 98.8%                | 23.8                      |
| Feb-07 | 672                          | 19.0                                    | 18.0                             | 18.0              | 150.6                 | 76                  | 80 | 78 | 100.0%                | 97.5%                | 21.6                      |
| Mar-07 |                              |   |                                  |                   | 150.6                 |                     |    |    | #DIV/0!               | #DIV/0!              |                           |
| Apr-07 |                              |   |                                  |                   | 150.6                 |                     |    |    | #DIV/0!               | #DIV/0!              |                           |
| May-07 |                              |   |                                  |                   | 150.6                 |                     |    |    | #DIV/0!               | #DIV/0!              |                           |
|        |                              |   |                                  |                   | 150.6                 |                     |    |    | #DIV/0!               | #DIV/0!              |                           |
|        |                              |   |                                  |                   | 150.6                 |                     |    |    | #DIV/0!               | #DIV/0!              |                           |

| Running<br>Totals | Total<br>Time<br>in<br>Month | Total<br>Run<br>Time<br>During<br>Month | Total Run Time During<br>Scheduled Test Periods |                   |                       |       | Total<br>Attempted<br>Starts | Total<br>Actual<br>Starts | Total<br>Availability<br>(Note 8) | Total<br>Reliability | Total<br>Energy<br>Produced |
|-------------------|------------------------------|---|---|-------------------|-----------------------|-------|------------------------------|---------------------------|-----------------------------------|----------------------|-----------------------------|
|                   | (Hours)                      | (Hours)                                 | (Hours)<br>Scheduled                            | (Hours)<br>Actual | (Hours)<br>Cumulative |       |                              |                           | (%)                               | (%)                  | (kWe-hr)                    |
|                   | 6252                         | 155.9                                   | 169.9   | 150.6             | 150.6                 | 684.0 | 627.0                        | 616.0                     | 88.6%                             | 98.2%                | 180.5                       |

# **UNIT 483**

| Month  | Total<br>Time<br>in<br>Month | Total<br>Run<br>Time<br>During<br>Month | Sched                | Run Time<br>uled Test<br>(Note 1) | Periods               | Scheduled<br>Starts | Attempted<br>Starts | Actual<br>Starts | Availability (Note 2) | Reliability (Note 3) | Net<br>Energy<br>Produced |
|--------|------------------------------|---|----------------------|-----------------------------------|-----------------------|---------------------|---------------------|------------------|-----------------------|----------------------|---------------------------|
|        | (Hours)                      | (Hours)                                 | (Hours)<br>Scheduled | (Hours)<br>Actual                 | (Hours)<br>Cumulative |                     |                     |                  | (%)                   | (%)                  | (kWe-hr)                  |
| Jun-06 | 420                          | 11.6                                    | 11.6                 | 11.6                              | 11.6                  | 43.0                | 43                  | 43               | 100%                  | 100%                 | 19.7                      |
| Jul-06 | 744                          | 22.2                                    | 22.2                 | 22.2                              | 33.8                  | 73.0                | 73                  | 73               | 100%                  | 100%                 | 37.7                      |
| Aug-06 | 744                          | 1.5                                     | 19.5                 | 1.5                               | 35.3                  | 77.0                | 12                  | 9                | 8%                    | 75%                  | 2.6                       |
| Sep-06 | 720                          | 14.2                                    | 19.2                 | 14.2                              | 49.5                  | 82.0                | 66                  | 65               | 74%                   | 98.5%                | 24.1                      |
| Oct-06 | 744                          | 20.2                                    | 20.2                 | 20.2                              | 69.7                  | 83.0                | 78                  | 77               | 100%                  | 98.7%                | 34.3                      |
| Nov-06 | 720                          | 16.9                                    | 19.2                 | 16.9                              | 86.6                  | 82.0                | 71                  | 70               | 88%                   | 98.6%                | 28.7                      |
| Dec-06 | 744                          | 21.3                                    | 20.2                 | 20.2                              | 106.8                 | 83.0                | 82                  | 81               | 100%                  | 98.8%                | 34.3                      |
| Jan-07 | 744                          | 39.6                                    | 19.8                 | 19.8                              | 126.6                 | 85.0                | 110                 | 100              | 100%                  | 90.9%                | 33.7                      |
| Feb-07 | 672                          | 19.0                                    | 18.0                 | 18.0                              | 144.6                 | 76.0                | 74                  | 73               | 100.0%                | 98.6%                | 30.6                      |
| Mar-07 |                              |   |                      |                                   | 144.6                 |                     |                     |                  | #DIV/0!               | #DIV/0!              | 0.0                       |
| Apr-07 |                              |   |                      |                                   | 144.6                 |                     |                     |                  | #DIV/0!               | #DIV/0!              | 0.0                       |
| May-07 |                              |   |                      |                                   | 144.6                 |                     |                     |                  | #DIV/0!               | #DIV/0!              | 0.0                       |
|        |                              |   |                      |                                   | 144.6                 |                     |                     |                  | #DIV/0!               | #DIV/0!              | 0.0                       |
|        |                              |   |                      |                                   | 144.6                 |                     |                     |                  | #DIV/0!               | #DIV/0!              | 0.0                       |

| Running<br>Totals | Total<br>Time<br>in<br>Month | Total<br>Run<br>Time<br>During<br>Month | Total Run Time During<br>Scheduled Test Periods |                   |                       |       | Total<br>Attempted<br>Starts | Total<br>Actual<br>Starts | Total<br>Availability<br>(Note 8) | Total<br>Reliability | Total<br>Energy<br>Produced |
|-------------------|------------------------------|---|---|-------------------|-----------------------|-------|------------------------------|---------------------------|-----------------------------------|----------------------|-----------------------------|
|                   | (Hours)                      | (Hours)                                 | (Hours)<br>Scheduled                            | (Hours)<br>Actual | (Hours)<br>Cumulative |       |                              |                           | (%)                               | (%)                  | (kWe-hr)                    |
|                   | 6252                         | 166.5                                   | 169.9   | 144.6             | 144.6                 | 684.0 | 609.0                        | 591.0                     | 85.1%                             | 97.0                 | 245.7                       |

# 2) Maintenance/Incident Log

|   |   | Incident Report/                         | Work Log              |   | Ft Hood          |
|---|---|--|-----------------------|---|------------------|
| Report Date:                                    | 8/30/06                                 | Technician Initials:                     | WH                    | FC Serial #:                            | 482              |
| Event:  | E-STOP                                  | 1100 1200 100 100 100 100 100 100 100 10 |                       |   |                  |
| Total Hours On-Site:                            | 4                                       |  |                       |   |                  |
| Mileage:  | 150                                     |  |                       |   |                  |
| Two of Outros                                   | Scheduled                               |  | Meter                 | Readings:                               |                  |
| Type of Outage:                                 | ✓ Uracteduled                           |  | Gas                   | N/A                                     |                  |
|   |   |  | Electric              | N/A                                     |                  |
| Failure Date/Time:                              | 8/7/06 0:00                             |  | BTU                   | N/A                                     |                  |
| Restart Date/Time:                              | N/A                                     |  | FC Operating Hours    | 42                                      |                  |
| Total Hours Unavailable:                        | N/A                                     |  |                       |   |                  |
|   |   |  |                       |   |                  |
| Problem Description:<br>NOTE: UNIT 483 ALSO HAS | S LEAKING STACK AT 42 HOUR              | ANT LEAKED OUT OF SYSTEM<br>S RUN-TIME.  | M. ADDED DISTILLED WA | ATER FOR TROUBLESHOOTING                | S. FOUND COOLANT |
| Service Performed or Corr                       | rective Action Taken:                   | ORDERED PARTS FO                         | OR STACK REPLACEME    | NT NEXT WEEK.                           |                  |
|   |   | 71,474                                   |                       |   |                  |
| Report Date:                                    | 9/5/06                                  | Technician Initials:                     | WH                    | FC Serial #:                            | 482              |
| Event:  | STACK REPLACEMENT                       |  |                       |   |                  |
| Total Hours On-Site:                            | 6                                       | <u> </u>                                 |                       |   |                  |
| Mileage:  | 150                                     | 999                                      |                       | ,                                       |                  |
| Type of Outage:                                 | Scheduled                               |  | Meter                 | Readings:                               |                  |
| type of Outage:                                 | <b>▼</b> Ur <del>ested</del> uled       |  | Gas                   | N/A                                     |                  |
|   |   |  | Electric              | N/A                                     |                  |
| Failure Date/Time:                              | 8/7/06 13:00                            |  | BTU                   | N/A                                     |                  |
| Restart Date/Time:                              | 9/6/06 13:00                            |  | FC Operating Hours    | 42                                      |                  |
| Total Hours Unavailable:                        | 720                                     |  |                       |   |                  |
| Problem Description:                            | FOUND MAJORITY OF COOL                  | ANT LEAKED OUT OF SYSTEM                 | THROUGH FUEL CELL     | STACK PLATES, INSIDE AND                | DUTSIDE.         |
| Service Performed or Corr                       | rective Action Taken:                   | REPLACED FUEL CE                         | ELL STACK; REPLACED   | HYDROGEN SENSOR                         |                  |
| Report Date:                                    | 8/31/06                                 | Technician Initials:                     | WH                    | FC Serial #:                            | 482              |
| 17.000000000000000000000000000000000000         |   |  |                       |   |                  |
| Event:  |   | R, LOW FUEL ALARMS AT FUE                | L CELL. ALSO CHECKE   | D ON HYDROGEN STORAGE I                 | MODULE FUEL LEA  |
| Total Hours On-Site:                            | 2                                       |  |                       |   |                  |
| Mileage:  | 150                                     |  |                       |   |                  |
|   | ✓ Scheduled                             |  | Meter                 | Readings:                               |                  |
| Type of Outage:                                 | Ur <del>sched</del> uled                |  | Gas                   | N/A                                     |                  |
|   |   |  | Electric              | N/A                                     |                  |
| Failure Date/Time:                              | N/A                                     |  | BTU                   | N/A                                     |                  |
| Restart Date/Time:                              | N/A                                     |  | FC Operating Hours    | 42                                      |                  |
| Total Hours Unavailable:                        | N/A                                     |  | operating rious       | 72                                      |                  |
| ioun riouro onuvanabie.                         |   |  | <b>'</b>              |   |                  |
| Problem Description:                            | *************************************** | ***************************************  | ****************      | *************************************** | *******          |
| Service Performed or Corr                       | rective Action Taken:                   | CONNECTED WIRING                         | G, CONTACTED PLUG P   | OWER ABOUT LEAK.                        |                  |
|   |   |  |                       |   |                  |

|   | 8/30/06  | Technician Initials:      | WH  | FC Serial #:                                      | 483          |
|---|--|---------------------------|---|---|--------------|
| Event:  | E-STOP   |                           |   |   |              |
| Total Hours On-Site:  | 4  |                           |   |   |              |
| Mileage:  | 150  |                           |   |   |              |
| mileage.  | Scheduled  |                           | Meter Rea                                     | dinas   |              |
| Type of Outage:   | ▼ Urestedued   |                           | Gas   | N/A   |              |
|   | Urestedued .   |                           |   |   |              |
|   | 0.00.000.000   |                           | Electric                                      | N/A   |              |
| Failure Date/Time:  | 8/3/06 12:00   |                           | BTU   | N/A   |              |
| Restart Date/Time:  | N/A  |                           | FC Operating Hours                            | 42  |              |
| Total Hours Unavailable:  | N/A  |                           | ·   |   |              |
| Problem Description:  | FOLIND MA LORITY OF COOL   | ANT LEAKED OUT OF SYSTEM  | ADDED DISTILLED WATER                         | TO TROUBLESHOOT SYS                               | TEM COOLANT  |
|   | LEAKING STACK AT 42 HOUR   | OC DINITIME               | . ADDED DISTILLED WATER                       | TO INCOBLESHOOT STS                               | ILM. COOLANT |
|   |  |                           |   |   |              |
|   |  |                           |   |   |              |
| D d D. d.   | 0/5/00   | To the later to the later |   | 50 0 min # /                                      | 400          |
| Report Date:  | 9/5/06   | Technician Initials:      | WH  | FC Serial #:                                      | 483          |
|   |  | Technician Initials:      | WH  | FC Serial #: "                                    | 483          |
| Event:  | 9/5/06<br>STACK REPLACEMENT  | Technician Initials:      | WH  | FC Serial #:                                      | 483          |
| Event:<br>Total Hours On-Site:  | STACK REPLACEMENT  | Technician Initials:      | WH  | FC Serial #:                                      | 483          |
| Event:<br>Total Hours On-Site:<br>Mileage:  | STACK REPLACEMENT  | Technician Initials:      | WH Meter Rea                                  |   | 483          |
| Event:<br>Total Hours On-Site:  | STACK REPLACEMENT  | Technician Initials:      | Meter Rea                                     | dings:  | 483          |
| Event:<br>Total Hours On-Site:<br>Mileage:  | STACK REPLACEMENT  | Technician Initials:      | Meter Rea<br>Gas                              | dings:  | 483          |
| Ev ent:<br>Total Hours On-Site:<br>Mileage:<br>Type of Outage:  | STACK REPLACEMENT  | Technician Initials:      | Meter Rea<br>Gas<br>Electric                  | idings:<br>N/A<br>N/A                             | 483          |
| Event:<br>Total Hours On-Site:<br>Mileage:<br>Type of Outage:<br>Failure Date/Time:                                 | STACK REPLACEMENT  8 Scheduled Unconsoluted  8/3/06 13:00  | Technician Initials:      | Meter Rea Gas Electric BTU                    | ndings:<br>N/A<br>N/A<br>N/A                      | 483          |
| Event:<br>Total Hours On-Site:<br>Mileage:<br>Type of Outage:<br>Failure Date/Time:<br>Restart Date/Time:           | STACK REPLACEMENT  8 Scheduled  Unscheduled  8/3/06 13:00  9/6/06 13:00                              | Technician Initials:      | Meter Rea<br>Gas<br>Electric                  | idings:<br>N/A<br>N/A                             | 483          |
| Event:<br>Total Hours On-Site:<br>Mileage:<br>Type of Outage:<br>Failure Date/Time:                                 | STACK REPLACEMENT  8 Scheduled Unconsoluted  8/3/06 13:00  | Technician Initials:      | Meter Rea Gas Electric BTU                    | ndings:<br>N/A<br>N/A<br>N/A                      | 483          |
| Event:<br>Total Hours On-Site:<br>Mileage:<br>Type of Outage:<br>Failure Date/Time:<br>Restart Date/Time:           | STACK REPLACEMENT  6  Scheduled  Unexhabited  8/3/06 13:00  9/6/06 13:00  816                        | Technician Initials:      | Meter Rea Gas Electric BTU FC Operating Hours | idings:<br>N/A<br>N/A<br>N/A<br>N/A<br>42         |              |
| Event: Total Hours On-Site: Mileage: Type of Outage: Failure Date/Time: Restart Date/Time: Total Hours Unavailable: | STACK REPLACEMENT  6  Scheduled  Unexhabited  8/3/06 13:00  9/6/06 13:00  816                        |                           | Meter Rea Gas Electric BTU FC Operating Hours | idings:<br>N/A<br>N/A<br>N/A<br>N/A<br>42         |              |
| Event: Total Hours On-Site: Mileage: Type of Outage: Failure Date/Time: Restart Date/Time: Total Hours Unavailable: | STACK REPLACEMENT  6  Scheduled  Unexhabited  8/3/06 13:00  9/6/06 13:00  816                        |                           | Meter Rea Gas Electric BTU FC Operating Hours | idings:<br>N/A<br>N/A<br>N/A<br>N/A<br>42         |              |
| Event: Total Hours On-Site: Mileage: Type of Outage: Failure Date/Time: Restart Date/Time: Total Hours Unavailable: | STACK REPLACEMENT  6  Scheduled  Unexhabited  8/3/06 13:00  9/6/06 13:00  816                        |                           | Meter Rea Gas Electric BTU FC Operating Hours | idings:<br>N/A<br>N/A<br>N/A<br>N/A<br>42         |              |
| Event: Total Hours On-Site: Mileage: Type of Outage: Failure Date/Time: Restart Date/Time: Total Hours Unavailable: | STACK REPLACEMENT  8 Scheduled  Unscheduled  8/3/06 13:00  9/6/06 13:00  816  FOUND MAJORITY OF SYST | EM COOLANT LEAKED OUT TH  | Meter Rea Gas Electric BTU FC Operating Hours | Mings:  N/A  N/A  N/A  42  PLATES, INSIDE AND OUT |              |

| Report Date:                                 | 8/31/06                                    | Technician Initials:     | WH   | FC Serial #:             | 483               |
|--|--|--------------------------|--|--------------------------|-------------------|
| Event:                                       | CONNECT MINOR MAJOR                        | LOW FUEL ALARMS FOR CUS  | TOMER  |                          |                   |
| Total Hours On-Site:                         | 2  | EGW I GEE MEM I GIV GGG  | OMER   |                          |                   |
| Mileage:                                     | 150  |                          | ,  |                          |                   |
| Type of Outage:                              | Scheduled                                  |                          | Meter  | Readings:                |                   |
| type of Outage.                              | Urscheduled                                |                          | Gas  |                          |                   |
|  | _  |                          | Electric   |                          |                   |
| Failure Date/Time:                           | N/A  |                          | BTU  |                          |                   |
| Restart Date/Time:                           | N/A  |                          | FC Operating Hours   | i                        |                   |
| Total Hours Unavailable:                     | N/A  |                          | 1  |                          |                   |
| Problem Description:                         | USING MINOR ALARM FOR                      | CUSTOMER REQUESTED GEN   | ERATOR RUN INDICATIO   | N. ALSO CONNECTED LOW F  | UEL AND MAJOR A   |
| Service Performed or Corr                    | rective Action Taken:                      | CONNECTED ALARM          | WIRING AT FUEL CELL  |                          |                   |
|  |  |                          |  |                          |                   |
| Report Date:                                 | 9/6/06                                     | Technician Initials:     | WH   | FC Serial #:             | 482 & 483         |
|  | and the second second second second second |                          | Santa la la la companya de la compa |                          | vaniana di manana |
| Event:                                       |  | MS AFTER STACK REPLACEM  | ENTS.CUSTOMER REQ  | UESTED ALARM WIRING EXT  | ENDED INTO RSC4   |
| Total Hours On-Site:                         | 5  |                          |  |                          |                   |
| Mileage:                                     | 150  |                          |  | B                        |                   |
| Type of Outage:                              | Scheduled                                  |                          | •  | Readings:                |                   |
| 7,   | Uractedubil                                |                          | Gas  | N/A                      |                   |
|  |  |                          | Electric   | N/A                      |                   |
| Failure Date/Time:<br>Restart Date/Time:     | N/A<br>N/A                                 |                          | BTU  | N/A<br>42                |                   |
| Total Hours Unavailable:                     | N/A<br>N/A                                 |                          | FC Operating Hours   | 42                       |                   |
| lotal fiours offavariable.                   | IWA  |                          | i  |                          |                   |
| Problem Description:                         | FINAL SYSTEM TESTS, CUS                    | TOMER REQUESTED ALARM V  | WIRING ADDED.  |                          |                   |
| Service Performed or Corr                    | rective Action Taken                       | FINAL SYSTEM CHE         | CKOLIT EXTENDED AL   | ARM WIRING INTO RSC4 COI | MMI INICATIONS    |
| Service Performed or Con                     | ective Action laken.                       | TINAL STOTEM CHE         | CROOT, EXTENDED AL   | ARM WIRING INTO ROOF COI | VINICIALIONS      |
| <u>y                                    </u> |  |                          |  |                          |                   |
| Report Date:                                 | 9/28/06                                    | Technician Initials:     | WH   | FC Serial #:             | 482 & 483         |
| Event:                                       | COLLANDE LIBODADE TO                       | A A ANEW CENCODE CEDVICE | INTERFACE COLTAINE   | -1                       |                   |
| Total Hours On-Site:                         | 4  | 1.9 (NEW GENCORE SERVICE | INTERFACE SUFTWARE   | :)                       |                   |
| Mileage:                                     | 150  |                          |  |                          |                   |
|  | Scheduled                                  |                          | Meter  | Readings:                |                   |
| Type of Outage:                              | Unactional                                 |                          | Gas  | N/A                      |                   |
|  | _ baseass                                  |                          | Electric   | N/A                      |                   |
| Failure Date/Time:                           | N/A  |                          | BTU  | N/A                      |                   |
| Restart Date/Time:                           | N/A  |                          | FC Operating Hours   | 55                       |                   |
| Total Hours Unavailable:                     | N/A  |                          |  |                          |                   |
|  |  |                          |  | =1                       |                   |
| Problem Description:                         | INSTALLED NEW 1.9 SOFTW                    | ARE (NEW GENCORE SERVIC  | E INTERFACE SOFTWAR  | E)                       |                   |
|  |  |                          |  |                          |                   |
| Service Performed or Corr                    | rective Action Taken:                      | INSTALLED NEW 1.9        | SOFTWARE (NEW GEN  | ICORE SERVICE INTERFACE  | SOFTWARE)         |
|  |  |                          |  |                          |                   |
|  |  |                          |  |                          |                   |

| Report Date:                | 11/30/06                       | Technician Initials:      | WH                  | FC Serial #:   | 483 |
|-----------------------------|--------------------------------|---------------------------|---------------------|--|-----|
| Event:                      | OUT OUTONOUT (NIADEA)          |                           |                     |  |     |
|                             | SITE CHECKOUT (IN AREA)<br>2.5 |                           | 1                   |  |     |
|                             | 150                            |                           |                     |  |     |
| Mileage:                    |                                |                           |                     |  |     |
| Type of Outage:             |                                | 10                        |                     | Readings:  |     |
| 7,70                        | Uresteduled                    |                           | Gas                 | N/A  |     |
|                             |                                |                           | Electric            | N/A  |     |
| Failure Date/Time:          | 11/30/06 8:30                  |                           | BTU                 | N/A  |     |
| Restart Date/Time:          | 11/30/06 11:00                 |                           | FC Operating Hours  | 93 SYS; 52 STK   |     |
| Total Hours Unavailable:    | 2                              |                           |                     |  |     |
| Problem Description:        | CUIL OU 100 CUED TULLIC        | ACTURE HOLDEN OF PEOPE    | 70 0111105 017 051  | OODO ON DOTHUMETO  |     |
|                             | OWN ON 483 OVER THANKS         | GIVING HOLIDAY SO DECIDED | TO CHANGE OUT SEN   | SORS ON BOTH UNITS   |     |
| WHILE IN THE AREA           |                                |                           |                     |  |     |
|                             |                                |                           |                     |  |     |
| Service Performed or Correc |                                |                           |                     | Name of the Control o |     |
|                             |                                | LED NEW GCC 1.9.1 SOFTWA  | RE; RAN SYSTEMS AND | CHECKED CONNECTIVITY   |     |
| BY CALLING UNITS FROM LO    | OCAL PHONE LINE AT CONTI       | ROL CONSOLE.              | **                  |  |     |
|                             |                                |                           |                     |  |     |
|                             |                                |                           |                     |  |     |
|                             |                                |                           |                     |  |     |
| Report Date:                | 1/16/07                        | Technician Initials:      | WH                  | FC Serial #:   | 482 |
| Event:                      | PLUG TSB GC068: ADDITIO        | N OF FILTER CAPACITOR BOA | RD & NEW NGK HYDRO  | GEN SENSOR   |     |
|                             | Ĝ.                             |                           |                     |  |     |
|                             | 150                            |                           |                     |  |     |
|                             | Scheduled                      |                           | Meter               | Readings:  |     |
| Type of Outage:             | Urestedued                     |                           | Gas                 |  |     |
|                             |                                |                           |                     |  |     |
|                             | 04007.000                      |                           | Electric            |  |     |
| Failure Date/Time:          | 2/16/07 8:30                   |                           | BTU                 | 450 000 400 070  |     |
| Restart Date/Time:          | 2/16/07 8:30                   |                           | FC Operating Hours  | 150 SYS; 109 STK   |     |
| Total Hours Unavailable:    | 0                              |                           |                     |  |     |
|                             |                                | N OF FILTER CAPACITOR BOA | RD & NEW NGK HYDRO  | GEN SENSOR   |     |
| AND INSTALL NEW SERVICE     |                                |                           |                     |  |     |
| NEW HYDROGEN SENSOR IS      | SUPPOSED TO LAST LONG          | GER THAN OLD STYLE AND IS | ABLE TO BE MANUALLY | Y RESET.   |     |
|                             |                                |                           |                     |  |     |
| Service Performed or Correc |                                |                           |                     |  |     |
|                             |                                | D NGK HYDROGEN SENSOR R   |                     |  | ACE |
| SOFTWARE VERSION 1.9.2.     | TESTED FUEL CELL OPERA         | TION AND WITNESSED TIMED  | LOW BUS START AFTE  | R RETROFIT.  |     |

| Report Date:                                    | 1/16/07                      | Technician Initials:             | WH                      | FC Serial #:                         | 483              |
|---|------------------------------|----------------------------------|-------------------------|--------------------------------------|------------------|
| Event:  | PLUG TSB GC068: ADDITIO      | ON OF FILTER CAPACITOR BOA       | RD & NEW NGK HYDRO      | GEN SENSOR                           |                  |
| Total Hours On-Site:                            | 6                            |                                  |                         |                                      |                  |
| Mileage:  | 150<br>Scheduled             |                                  |                         | Readings:                            |                  |
| Type of Outage:                                 |                              |                                  | Gas                     | Readings:                            |                  |
|   | Urestedued                   |                                  | Electric                |                                      |                  |
| Failure Date/Time:                              | 2/16/07 8:30                 |                                  | BTU                     |                                      |                  |
| Restart Date/Time:                              | 2/16/07 8:30                 |                                  | FC Operating Hours      | 166 SYS; 125 STK                     |                  |
| Total Hours Unavailable:                        | 0                            |                                  |                         |                                      |                  |
| Decklers December.                              | DI LIC TOD CORR. ADDITIO     | N OF FILTER CARACITOR BOA        | DD & NEW NOV LIVEDO     | OCEN CENCOR                          |                  |
| Problem Description:<br>AND INSTALL NEW SERVICE |                              | ON OF FILTER CAPACITOR BOA       | RD & NEW NGK HTDRO      | GEN SENSOR                           |                  |
|   |                              | IGER THAN OLD STYLE AND IS       | ABLE TO BE MANUALI      | Y RESET.                             |                  |
|   |                              |                                  |                         |                                      |                  |
| Service Performed or Corre                      |                              | ND NGK HYDROGEN SENSOR R         | ETDOEIT VIT INCTALL     | ED LATEST SERVICE INTERE             | ACE              |
|   |                              | ATION AND WITNESSED TIMED        |                         |                                      | ACE.             |
|   |                              | S TO HAVE A CONNECTION PRO       |                         |                                      |                  |
|   |                              |                                  |                         |                                      |                  |
| Report Date:                                    | 3/1/07                       | Technician Initials:             | WH                      | FC Serial #:                         | 482              |
| Report Date.                                    | 371707                       | lecililetan muais.               | ****                    | To della #.                          | 402              |
| Event:  |                              | N (BELOW) RE:email to Plug Po    | wer (3/31/07) about ICE | SM #IC04B000000086 LEAK              |                  |
| Total Hours On-Site:                            | N/A                          |                                  |                         |                                      |                  |
| Mileage:  | N/A<br>Scheduled             |                                  | - Notes                 | Readings:                            |                  |
| Type of Outage:                                 | ▼ U <del>rested</del> uled   |                                  | Gas                     | Readings.                            |                  |
|   | U-BOHOUBU                    |                                  | Electric                |                                      |                  |
| Failure Date/Time:                              |                              |                                  | BTU                     |                                      |                  |
| Restart Date/Time:                              |                              |                                  | FC Operating Hours      | 12                                   |                  |
| Total Hours Unavailable:                        | 0                            |                                  |                         |                                      |                  |
| Problem Description:                            |                              |                                  |                         |                                      |                  |
|   | 000086) for Fort Hood Gencor | e 482 has always had a small lea | ak on high pressure man | ifold A (Bank 2 on the SI). It is le | aking out of the |
|   | INE TO READ FULL PROBLEM     |                                  |                         | *                                    |                  |
| 0   |                              |                                  |                         |                                      |                  |
| Service Performed or Corn THIS PROBLEM DESCRIPT |                              | EPORT DATE 8/31/06 (482) PRO     | ORI EM DESCRIPTION      |                                      |                  |
| THIS PROBLEM DESCRIPT                           | ION ION OUT PERMENT TO N     | 21-01(1 DATE 0/01/00 (402) 1 10  | DELIN DESCRIPTION       |                                      |                  |
|   |                              | 10.0 Feb. 10.0 Feb.              |                         |                                      |                  |
| Report Date:                                    | 65 <u>80</u>                 | Technician Initials:             | V <u>V</u>              | FC Serial #:                         |                  |
| Event:  |                              |                                  |                         |                                      |                  |
| Total Hours On-Site:                            |                              |                                  |                         |                                      |                  |
| Mileage:  | •                            |                                  |                         |                                      |                  |
| Time of Outses                                  | S <del>ched</del> uled       |                                  | Meter                   | Readings:                            |                  |
| Type of Outage:                                 | Urscheduled                  |                                  | Gas                     |                                      |                  |
|   | 0.000                        |                                  | Electric                |                                      |                  |
| Failure Date/Time:                              | ** <u>-</u>                  |                                  | BTU                     |                                      |                  |
| Restart Date/Time:<br>Total Hours Unavailable:  | 0                            |                                  | FC Operating Hours      |                                      |                  |
| .o.u. Hours offavariable:                       |                              |                                  | i                       | i                                    |                  |
| Problem Description:                            | 10°                          |                                  |                         |                                      |                  |
|   | ·                            |                                  |                         | ·                                    |                  |
| V   |                              |                                  |                         |                                      |                  |
| Service Performed or Corre                      | ective Action Taken:         | 500                              |                         |                                      |                  |
|   |                              |                                  |                         |                                      |                  |
| 1   |                              |                                  |                         |                                      |                  |
|   |                              |                                  |                         |                                      |                  |